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The image shows the tkCNC Editor 3.0 interface. The main window displays G-code with the following lines visible:

```
N35 M06 T1 F50
N40 G0 G43 D1 X0 Y50 Z200
N45 B0
N50 X0 Y0 Z-40 M3
N55 G41 X-40 Y30
N60 G1 X-20 Y-20
N65 G3 X0 Y100 R20
N70 G1 X20 Y20
N75 G3 X-20 Y-100 R20
N80 G1 X20 Y-80
N85 G0 X40 Y-80 R20
M5
N90 Z200
N35 M06 T1 F50
N40 G0 G43 D1 X0 Y50 Z200
N45 B0
N50 X0 Y0 Z-40 M3
N55 G41 X-40 Y30
N60 G1 X-20 Y-20
N65 G3 X0 Y100 R20
N70 G1 X20 Y20
N75 G3 X-20 Y-100 R20
N80 G1 X20 Y-80
N85 G0 X40 Y-80 R20
M5
N90 Z200
N35 M06 T1 F50
N40 G0 G43 D1 X0 Y50 Z200
N45 B0
N50 X0 Y0 Z-40 M3
N55 G41 X-40 Y30
N60 G1 X-20 Y-20
N65 G3 X0 Y100 R20
N70 G1 X20 Y20
N75 G3 X-20 Y-100 R20
N80 G1 X20 Y-80
N85 G0 X40 Y-80 R20
M5
N90 Z200
```

The simulation window shows a 3D model of a ball end mill cutting a blue part. The tool parameters are:

- Ball end mill D20
- Feed rate: 30.00
- Spindle speed: 180.000
- Block time: 00:00:00.4
- Total time: 00:38:56.3

Large text overlays on the image indicate the workflow: "Write G-Code" (pointing to the main editor), "Modify G-Code" (pointing to the simulation window), and "Verify G-Code" (pointing to the simulation window).

At the bottom of the main window, it shows "Line: 5/100" and "INS".

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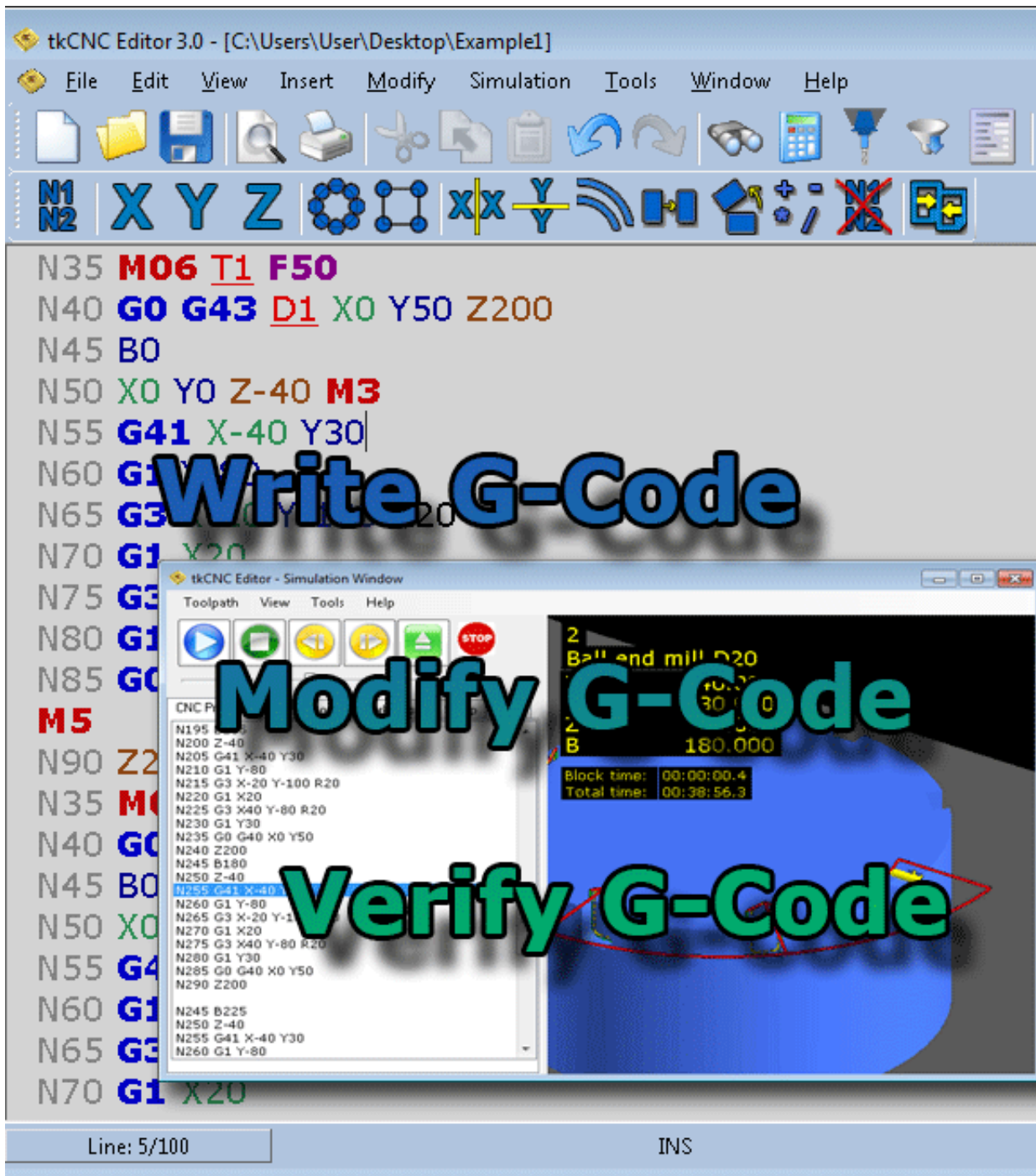
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